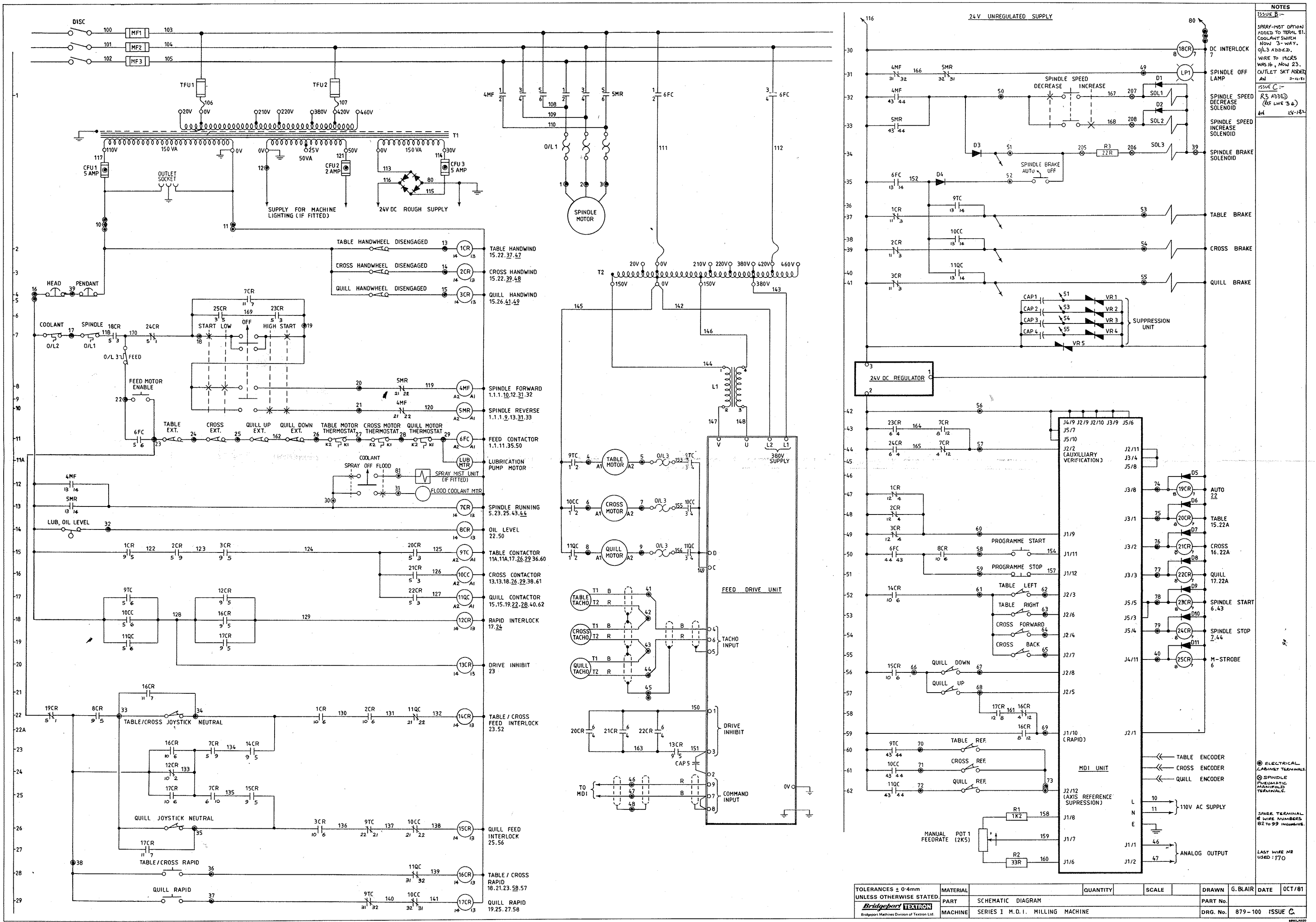


Figure 6-3. System Wiring Diagram



NOTES
ISSUE B -
 SPRAY-MIST OPTION
 ADDED TO TERM. 81.
 COOLANT SWITCH
 NOW 3-WAY.
 Q/L3 ADDED.
 WIRE TO 19CR5
 WAS 16, NOW 23.
 OUTLET SKT ADDED
 AND
ISSUE C -
 R3 ADDED
 (REF LINE 34)
 A4 25-183

TOLERANCES ± 0.4mm UNLESS OTHERWISE STATED	MATERIAL	QUANTITY	SCALE	DRAWN	G. BLAIR	DATE	OCT/81
Bridgport TEXTRON	PART	SCHEMATIC DIAGRAM		PART No.			
	MACHINE	SERIES I M.D.I. MILLING MACHINE		DRG. No.	879-100	ISSUE C	

⊗ ELECTRICAL
 CABINET TERMINALS
 ⊙ SPINDLE
 PRESSURE
 MANIFOLD
 TERMINALS.
 SPARE TERMINAL
 # WIRE NUMBERS
 B2 TO 99 INACTIVE.
 LAST WIRE NR
 USED : 170